## Type F3.60/F3.63 New and F3.61

## Electromagnetic Flow Transmitters

Types F3.60, F3.63 and F3.61 are insertion type transmitters which generate a 4 to 20 mA analog output signal and a digital open collector output signal proportional to flow velocity. These units will handle solids, ferrous particles and higher viscosity fluids. They are not affected by ferrous particles which will foul the magnetic rotors of the paddle wheel type. The Type 3.60 and F3.60 are the standard installation versions. F3.61 is the hot-tap version of the F3.60. Hot-tap function allows sensor insertion and removal while the pipe is pressurized. The units may be connected to FlowX3 instruments).

Body Materials:	316L Stainless Steel, PVDF
Electrodes:	316L Stainless Steel
Seals:	EPDM or Viton®
Pipe Sizes:	1/2" to 24" (consult Chemline
	for larger pipe sizes)
<b>Installation Fittings:</b>	See pages 38 to 41

#### **Unique Features**

	F3.60	F3.63	F3.61			
Velocity Measurement Range	0.05 to 8 m/s (0.15 to 25 ft/sec.)	0.15 to 8m/s (0.5 to 25 ft/sec.)	0.05 to 8 m/s (0.15 to 25 ft/sec.)			
Directional Flow Measurement	Bidirectional	Monodirectional	Bidirectional			
Empty Pipe Detection	Yes	No	Yes			
Hot-Tap Function	No	No	Yes			
Installation Fittings						
Tees:	1/2" to 1-1/2" PVC, PP, PVDF	1/2" to 1-1/2" – PVC, PP, PVDF				
Bolt-On						
Saddles: Strap-On	2" to 12"	2" to 12"	-			
Saddles: Weld-On	3" to 18"	3" to 18"	3" to 18"			
Adaptors: (Consult Chem	1-1/2" to 24" line for larger pipe	1-1/2" to 24" sizes.)	16" to 24"			

#### Connectable FlowX3 Instruments

## Instrument<br/>MountingFlowX3 InstrumentsPanel or WallF9.01, F9.02, F9.03, F9.50, F9.51

34 Digiflow® FlowX3 Technical Catalogue



F3.60/F3.63



F3.61 Hot-Tap Version



#### Common Features

- Low maintenance No moving parts, no wear
- Will handle slurries and high viscosity conductive and homogeneous fluids
- Easier to install and remove compared to full port magmeters
- Less costly than full port magmeters
- For both plastic and metal pipes

# Type F3.60/F3.63 New and F3.61

## Electromagnetic Flow Transmitters

#### Technical

Power Supply:	24 VDC ± 10% regulated		
Maximum Current Consumption:	150 mA		
Analog Output Signal:	4 to 20 mA Maximum loop resistance (load): 600 $\Omega$ Positive or negative flow indication		
Frequency Output:	Open Collector NPN Maximum Current: 50 mA Maximum Voltage: 24 VDC Frequency output can be fed to FlowX3 F9.01, F9.02, F9.03, F9.50 or F9.51 instruments		
Digital Output Signal: (for F3.60M & F3.61M)	Open Collector NPN Maximum Current: Maximum Voltage: Frequency (0 to 500 Flow Direction: Empty Pipe:	50 mA 50 mA 24 VDC 0 Hz) 0 VDC arrow-wise + VDC anti arrow-wise 0 VDC for normal working condition + VDC for empty pipe alarm	
Enclosure:	NEMA 4, 4X (IP65),	PC and PVC materials	
Accuracy/Linearity:	2% of measured value + flow rate value at +0.004m/s (0.013 ft/sec.)		
Repeatability:	0.5% of measured	value	
Velocity Range:	F3.60 & F3.61: 0.05 to 8 m/s (0.15 to 25 ft./sec.) F3.63: 0.15 to 8 m/s (0.5 to 25 ft./sec.)		
Standard Full Scale Setting:	5 m/s (16 ft./sec.) fa 8 m/s AWS available	ctory settings up to e	
Liquid:	Conductive and homogeneous liquids or slurries		
Conductivity of Fluids:	Minimum 20 $\mu$ S (microSiemens)		
Ambient Temperature:	0 to 60°C (32 to 140°F)		
Working Temperature:	–10 to 70°C (14 to 148°F)		
Maximum Pressure:	230 psi at 77°F (16 bar at 25°C) 124 psi at 158°F (8.6 bar at 70°C)		
Ground Protection:	Low impedance ground required – below $10\Omega$		
Standards & Approvals:	Manufactured under ISO 9001 (Quality), ISO 14001 (Environmental), CE		



#### Dimensions

F3.60/F3.63



L1 = 98.5 mm (3.88")

F3.61



## Type F3.60/F3.63 New and F3.61 Electromagnetic Flow Transmitters

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#### Rear Terminal View



#### Power/Loop Wiring Diagrams

#### **Connection Only Frequency Output Version**

Power Su	oply	1	I + VDC
24 VDC	+	2	2 + LOOP
24 VDC	-	3	I – LOOP
		4	UDC –
		_	1

#### Connection with a built-in Power Supply (3-Wire Connection)



#### Connection to a PLC/Instrument with ONE Separate Power Supply



#### Connection to a PLC/Instrument with TWO Separate Power Supplies



## Digiflow<sup>®</sup>

#### Open Collector Wiring Diagrams

#### Connection to FlowX3 Instruments (Only with Frequency Output)



#### **Connection to PLC NPN Open Collector Input**



#### Connection to PLC/Instrument Digital Input with Separate Power Supply



36 Digiflow® FlowX3 Technical Catalogue

# Type F3.60/F3.63 New and F3.61

## Electromagnetic Flow Transmitters

#### Principle of Operation

Two magnetic coils in the body of the instrument generate a magnetic field perpendicular to the flow direction. The magnetic field **B** and the flow velocity **V** induce a voltage **E** between the two electrodes. The voltage **E** is directly proportional to the flow velocity **V**:

 $\mathbf{E} = \mathbf{K} \times \mathbf{B} \times \mathbf{V}$ 

**K** = instrument constant

**B** = intensity of magnetic field

 $\mathbf{V} =$  flow velocity of fluid

The voltage across the electrode terminals is transmitted to an integral converter and converted into an output signal of 4 to 20 mA or frequency output signal.



